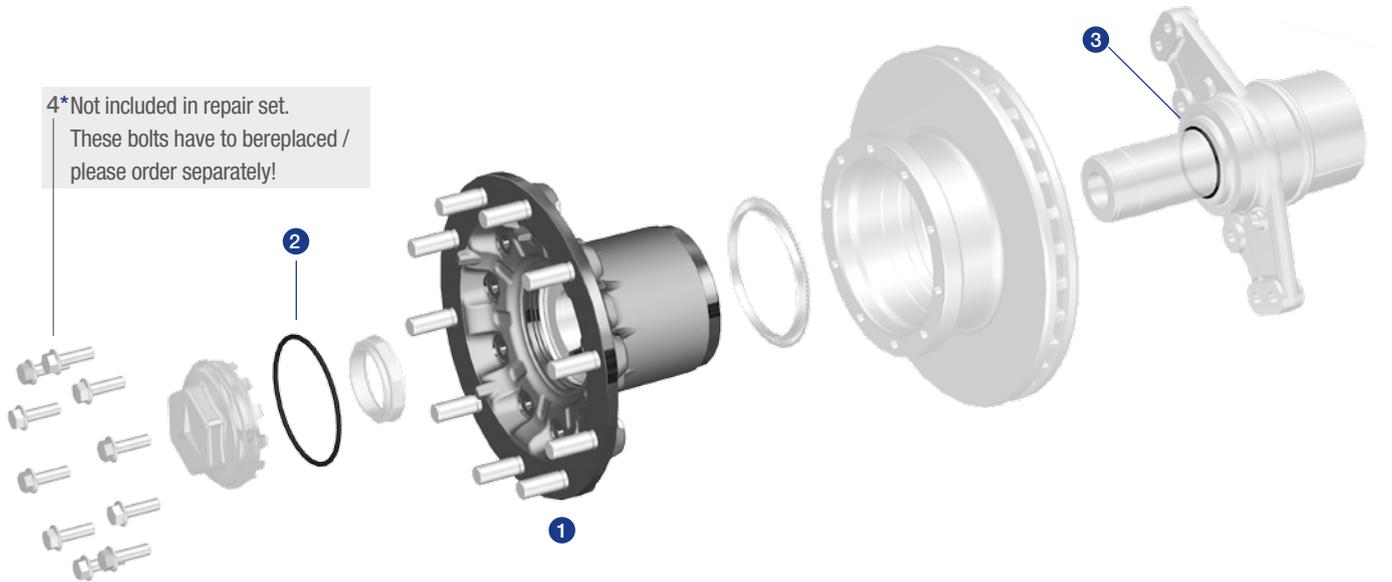


Installation instructions brake disc to hub



Warning

You can damage the compact bearing unit in the event of improper installation or removal. There is a risk of accident when driving with a damaged compact bearing unit. Please observe the notes on installation and removal of the wheel hub with compact bearing unit. Always use the specified special tools. This way you prevent damaging the bearing during removal and installation.

Content wheel hub repair set (Part Dealers)

Torque-angle of rotation tightening

Item no.	Parts designation	Mercedes-Benz Part No.	JOST Part No.	Dimension	Preliminary torque, Nm / Angle of rotation, °
1	Wheel hub	As separate part not available			<p>M14/SW21, 60 Nm + 60°</p>
2	O-Ring	A 027 997 88 48	JAE 02 103 088 48	Ø 142 mm	
3	O-Ring	A 029 997 97 48	JAE 02 103 097 48	Ø 80 mm	
4*	Bolts	N910105014010 (10x)	JAE 002081001410 (1x)	M14x1.5x45-10.9	

Please note:

- ▶ Information is valid exclusively in conjunction with original JOST/Mercedes-Benz parts.
- ▶ The bolting surfaces must be planar and free from paint and dirt.
- ▶ Never use previously used threaded connections during the tightening torque/angle tightening method.
- ▶ Always mount the threaded connections using the torque / angle method (tighten crosswise).
- ▶ When unscrewing the brake disc bolting the guarantee from producer will be canceled for this bolted connection.
- ▶ Observe the complete repair description incl. the recommended tools on our Homepage: www.jost-axle-systems.com website, menu item Service.